



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5387-041
Job Sheet 167464



Part No: D5387-041

Job Qty: 4 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/18/17	0.00	0.00	Start Up Waterjet1		SC 11/12/23
100	Waterjet	4 pcs		11/18/17	0.00	0.44	Waterjet1		SC 17/12/23
110	QC	4 pcs		11/18/17	0.00	0.00	QC2		SC 17/12/23
120	QC	4 pcs		11/18/17	0.00	0.00	QC8		38
130	Brake NC	4 pcs		11/18/17	0.03	0.16	Brake NC 2		SC 17/12/23
140	QC	4 pcs		11/18/17	0.00	0.00	QC5		38
150	HandFinish	4 pcs		11/18/17	0.00	0.22	HandFinish1		2018/01/15 JSC
160	QC	4 pcs		11/18/17	0.00	0.00	QC7		BEB 18-01-15
170	Powdercoat	4 pcs		11/18/17	0.00	0.06	Powdercoat4		BP 18-01-15
180	QC	4 pcs		11/18/17	0.00	0.00	QC3		38
190	Small Fab	4 pcs		11/20/17	0.00	0.23	Small Fab		FF 38
200	QC	4 pcs		11/20/17	0.00	0.00	QC5		38
210	Packaging	4 pcs		11/20/17	0.00	0.00	Packaging3	ST 160	18/01/18
220	QC21-SA	4 Ea		11/20/17	0.00	0.00	QC21		38

M 135416 START: 1:00

O.V.T. 320

FINISH: 1:30

JAN 19 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.032	0	119	0	0
190-Small Fab	MS20426AD3-43	83018535	5,051	0	0
	MS21059L3 K	4 FM17835	157	0	0
	M136942				

(0,3)

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S026891



Aft Cover Mounting Bracket Assembly

PART NO: D5387 – 041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/23/17

Job No: 167464

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5387-041 Revision: Aft Cover Mounting Bracket Assembly														
220	QC21-SA	S026891	167464	4 Ea	0	S026891	ST160	Bin	Stock	12/23/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: M6061T6S.032 Revision: 6061-T6 Sheet 0.032"														
100	Receive sf	S026890	167464	0 sf	0		Start Up Waterjet		Stock	12/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS20426AD3-3 Revision: Rivet														
100	Receive Ea	S033228	167464	8 Ea	0	S018535	GA		Stock	1/18/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Totals:		3		12	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval 	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					